



DMP 331P

Industrial **Pressure Transmitter**

Process Connections With Flush Welded Stainless Steel Diaphragm

accuracy according to IEC 60770: standard: 0.35 % FSO option: 0.25 % FSO

Nominal pressure

from 0 ... 100 mbar up to 0 ... 40 bar

Output signals

2-wire: 4 ... 20 mA / 3-wire: 0 ... 10 V others on request

Special characteristics

- hygienic version
- diaphragm with low surface roughness
- CIP / SIP cleaning up to 150 °C
- vacuum resistant

Optional versions

- IS-version Ex ia = intrinsically safe for gases and dust
- SIL₂ according to IEC 61508 / IEC 61511
- Diaphragm in Hastelloy® or Tantalum
- cooling element for media temperatures up to 300 °C

The pressure transmitter DMP 331P designed for use in the food / beverage and pharmaceutical industry. The compact design with hygienic versions makes it possible to achieve an outstanding performance in terms of accuracy, temperature behavior and long term stability.

The modular construction concept allows a combination of various process connections with different filling fluids and a cooling element. Several electrical connections complete the profile of DMP 331P.

Preferred areas of use are



Food and Beverage



Pharmaceutical Industry

Material and test certificates

- inspection certificate 3.1 according to EN 10204
- test report 2.2 according to EN 10204

















Input pressure range 1									
Nominal pressure gauge	[bar]	-10	0.10	0.16	0.25	0.40	0.60	1	1.6
Nominal pressure abs.	[bar]	-	-	-	-	0.40	0.60	1	1.6
Overpressure	[bar]	5	0.5	1	1	2	5	5	10
Burst pressure ≥	[bar]	7.5	1.5	1.5	1.5	3	7.5	7.5	15
Nominal pressure gauge / abs.	[bar]	2.5	4	6	10	16	25	40	
Overpressure	[bar]	10	20	40	40	80	80	105	
Burst pressure ≥	[bar]	15	25	50	50	120	120	210	
Vacuum resistance P _N > 1 bar: unlimited vacuum resistance									
$P_N \le 1$ bar: on request									
¹ consider the pressure resista	nce of fitt	ing and clamps	,						
Output signal / Supply	·								
Standard 2-wire: $4 \dots 20 \text{ mA} / V_S = 8$			V _S = 8	32 V _{DC}	SIL-version: V _S = 14 28 V _{DC}				
0 11 10 1 11									

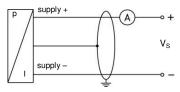
consider the pressure resistance of fitti	ng and clamps					
Output signal / Supply						
Standard	2-wire: 4 20 mA / V _S = 8	$3 \dots 32 V_{DC}$ SIL-version: $V_S =$	= 14 28 V _{DC}			
Option IS-protection	2-wire: 4 20 mA / V _S = 10) 28 V _{DC} SIL-version: V _S =	= 14 28 V _{DC}			
Options 3-wire	3-wire: 0 20 mA / V _S = 14 0 10 V / V _S = 14					
Performance						
Accuracy ²	standard: nominal pressure <	0.4 bar: ≤ ± 0.5 % FSO				
	nominal pressure ≥ option:					
Permissible load	current 2-wire: $R_{max} = [(V_S - V_{S min}) / 0.02 \text{ A}] \Omega$ current 3-wire: $R_{max} = 500 \Omega$ voltage 3-wire: $R_{min} = 10 \text{ k}\Omega$					
Influence effects	supply: 0.05 % FSO / 10 V	load: 0.05 % FSO / kΩ				
Long term stability	\leq ± 0.1 % FSO / year at referenc	e conditions				
Response time	2-wire: < 10 msec	3-wire: ≤ 3 msec				
² accuracy according to IEC 60770 – lim	it point adjustment (non-linearity, hyster	resis, repeatability)				
Thermal effects (Offset and Span		•				
Nominal pressure P _N [bar]	-1 0	< 0.40	≥ 0.40			
Tolerance band [% FSO]	≤ ± 0.75	≤ ± 1,5	≤ ± 0.75			
in compensated range [°C]	-20 85	0 50	-20 85			
Permissible temperatures ⁴	medium: -40	125 °C for filling fluid silicone oi				
'	-10 125 °C for filling fluid food grade oil					
	electronics / environment: -40	85 °C	storage: -40 100 °C			
Permissible temperature medium	filling fluid silicone oil	overpressure: -40 300 °C	vacuum: -40 150 °C⁵			
for cooling element 300°C	filling fluid food grade oil	overpressure: -10 250 °C	vacuum: -10 150 °C ⁵			
⁵ also for P _{abs} ≤ 1 bar	ce thermal effects for offset and span o minal pressure gauge > 0 bar: 150 °C t	lepending on installation position and fill for 60 minutes with a max. environmenta	ling conditions. al temperature of 50 °C			
Electrical protection						
Short-circuit protection	permanent					
Reverse polarity protection	no damage, but also no function					
Electromagnetic compatibility	emission and immunity according to EN 61326					
Mechanical stability						
Vibration according to DIN EN 60068-2-6	G 1/2": 20 g RMS (25 2000 Hz) others: 10 g RMS (25 2000 Hz)					
Shock according to DIN EN 60068-2-27	G 1/2": 500 g / 1 msec others: 100 g / 1 msec					
Filling fluids						
Standard	silicone oil					
Options	food grade oil, compliant with 21CFR178.3570 (Mobil SHC Cibus 32; Category Code: H1; NSF Registration No.: 141500) others on request					
Materials		Ü	•			
Pressure port	stainless steel 1.4404 (316 L)	others on request				
Housing	stainless steel 1.4404 (316 L)					
Option compact field housing	stainless steel 1.4305 (303), cabl	e gland brass, nickel plated	others on request			
Seals (media wetted)			·			
Standard	FKM (recommended for medium temperatures ≤ 200 °C)					
Optional	FFKM (recommended for medium temperatures > 200 °C) others on re Clamp, dairy pipe, Varivent [®] : without					
Diaphragm						
Standard	stainless steel 1.4435 (316 L)					
Optional	Hastelloy® C-276 (2.4819)		Tantalum on request			
Media wetted parts	pressure port, seal, diaphragm					

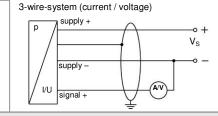
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Explosion protection (only for 4	20 mA / 2-wire)				
Approvals	IBExU 10 ATEX 1068 X				
DX 19-DMP 331P	zone 0: II 1G Ex ia IIC T4 Ga zone 20: II 1D Ex ia IIIC T 85°C Da				
Safety technical maximum values	$U_i = 28$ V, $I_i = 93$ mA, $P_i = 660$ mW, $C_i \approx 0$ nF, $L_i \approx 0$ μ H, the supply connections have an inner capacity of max. 27 nF to the housing				
Ambient temperature range	in zone 0: -20 60 °C with p _{atm} 0.8 bar up to 1.1 bar in zone 1 or higher: -20 70 °C				
Connecting cables	cable capacitance: signal line/shield also signal line/signal line: 160 pF/m				
(by factory)	cable inductance: signal line/shield also signal line/signal line: 1µH/m				
Miscellaneous					
Option SIL ⁶ 2	according to IEC 61508 / IEC 61511				
Current consumption	signal output current: max. 25 mA signal output voltage: max. 7 mA				
Weight	min. 200 g (depending on process connection)				
Installation position	any (standard calibration in a vertical position with the pressure port connection down; differing installation position for $P_N \le 2$ bar have to be specified in the order)				
Operational life	> 100 x 10 ⁶ pressure cycles				
CE-conformity	EMC Directive: 2004/108/EC				
ATEX Directive	94/9/EG				
⁶ only for 4 20 mA / 2-wire	1				

Wiring diagrams

2-wire-system (current)



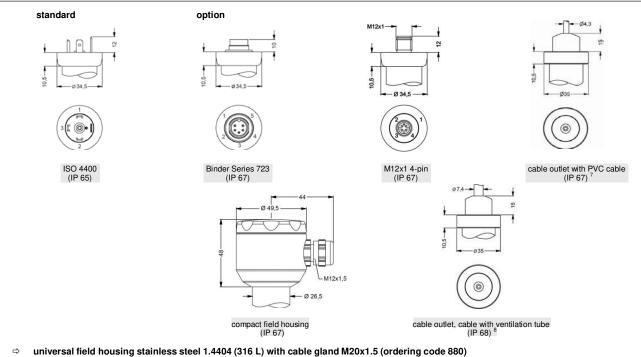


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Electrical connection		ISO 4400	Binder 723	M12x1 / metal (4-pin)	field housing	cable colours (DIN 47100)
			(5-pin)	(. Þ)		(2)
	Supply +	1	3	1	IN +	wh (white)
	Supply –	2	4	2	IN -	bn (brown)
Signal	(only 3-wire)	3	11	3	OUT+	gn (green)
_	Shield	ground pin	5	4	<u></u>	ye/gn (yellow / green)

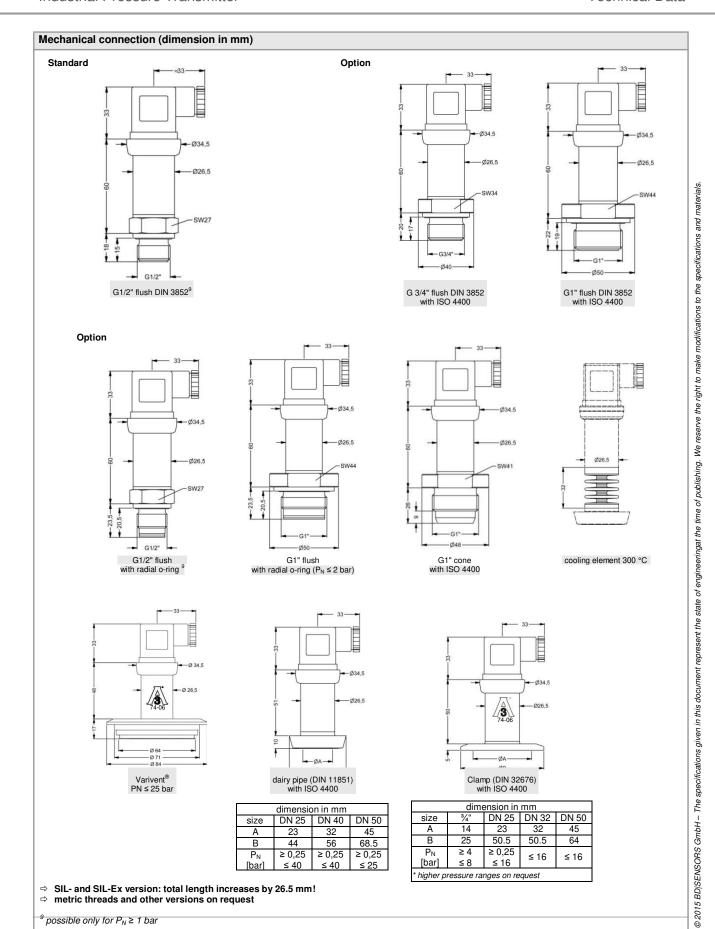
Electrical connections (dimensions in mm)

and other versions on request

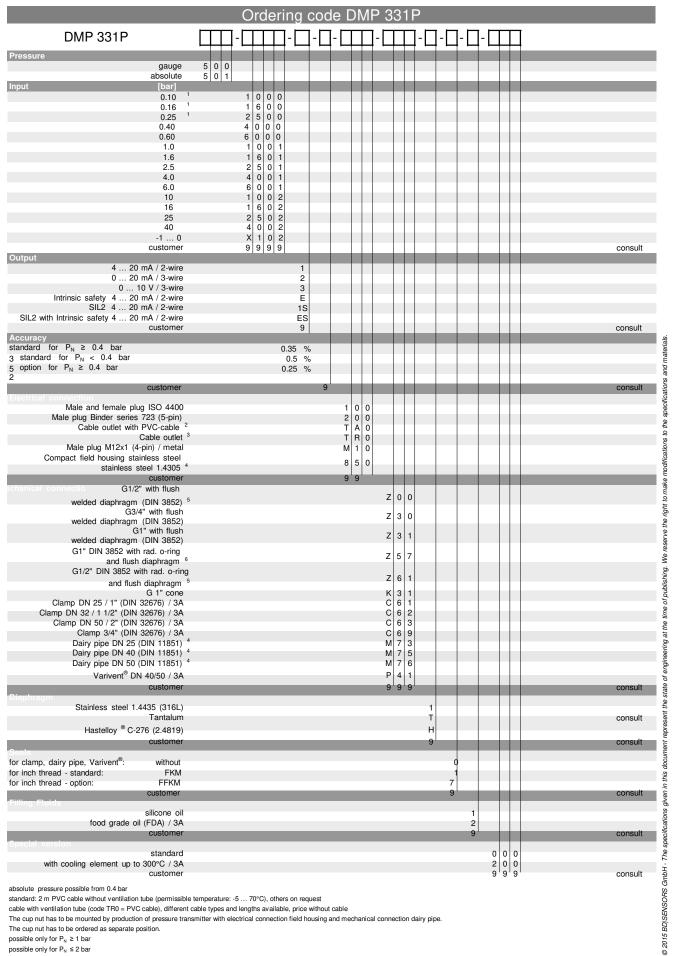


⁷standard: 2 m PVC cable without ventilation tube (permissible temperature: -5 ... 70°C)

 8 different cable types and lengths available, permissible temperature depends on kind of cable







Nivo Tech Trading Company

Varivent® is a brand name of GEA Tuchenhagen GmbH, Hastelloy® is a brand name of Haynes International Inc.

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